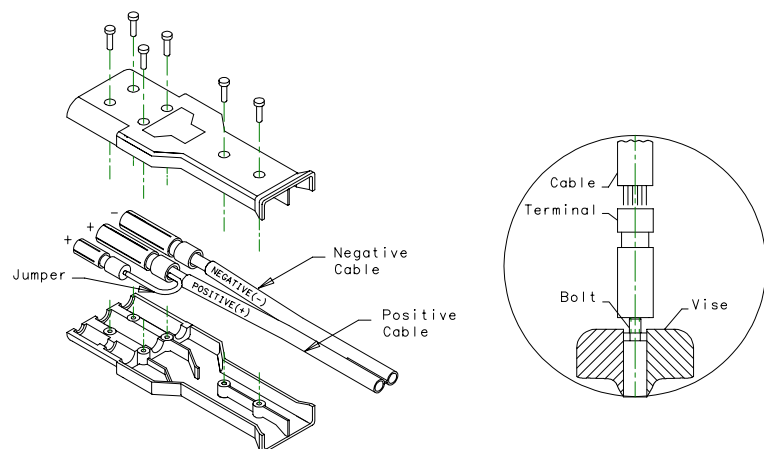
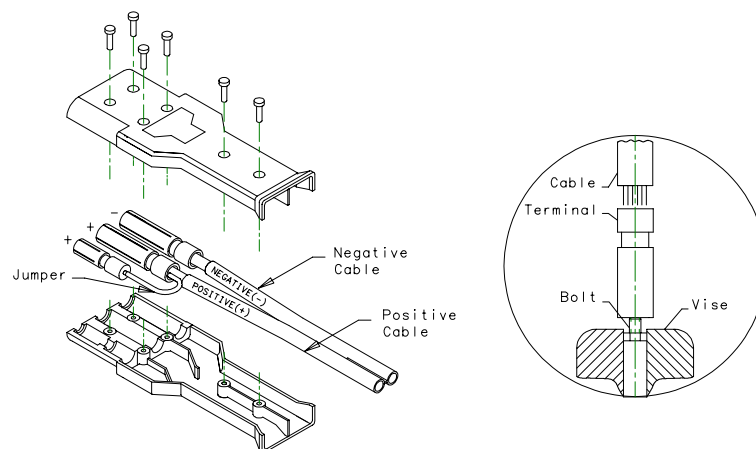


Model 6216



1. Strip 1/2" of insulation from end of each cable.
2. Support terminal as shown in inset of vise with cable end up.
3. Heat top of terminal with torch with a pointed flame; fill opening about 3/4 full with rosin core solder. **CAUTION: FLUX WILL FLAME IF OVERHEATED.**
4. Remove heat; slowly insert end of negative cable allowing solder to flow into cable.
5. Solder jumper into small terminal as above.
6. Solder positive cable and jumper into the remaining terminal.
7. Assemble plug as shown.
BE SURE POLARITY IS CORRECT.

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